## **GETTING TO DEPLOYED + SAFE**

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## **System Engineering**

- When the pieces are put together, will system work?
- System-level design
  - Requirements management
  - Architecture (hardware, software, power, ...)
- System integration
  - Component interfaces (sensors, software, hardware, ...)
- Complexity & supplier management
  - Internal + external suppliers
  - Requirements to test plan linkage







### **Computer-Based System Safety Engineering**

- Will the result be acceptably safe?
- Safety engineering:
  - Identifying hazards & mitigation strategies
    - Hazard analysis & safety concepts
    - Mitigations and safety validation
  - Ensuring acceptable safety
    - Safety requirements
    - Safety qualification (components, tools)
- Safety culture:
  - Safety Management System (SMS) & standards conformance
  - Safety practices across design, deployment, operations



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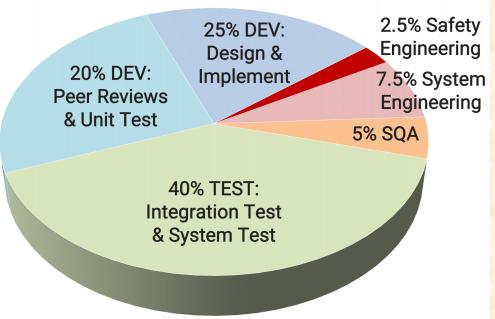
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## **Typical Staffing Profile**

Rough approximation of staffing proportions

Deep supply chain → more system & safety engineers at interfaces

#### **PROJECT EFFORT**



(security assumed to be part of system engineering)

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## **Technical Safety Challenges**

#### Perception & prediction

- Safety of machine learning-based functions
- Need more than object motion tracking
- Safety of Intended Function (SOTIF)
  - Drive/Fix/Drive iteration with lots of testing
    - Waymo: 6M test miles; 65K deployed miles
  - How will safety be argued for larger fleets?
    - Likely will involve UL 4600 concepts and safety cases
- Getting from "works OK" to "safe"
  - You can brute force the first few "nines" ... but not all of them.
  - Field feedback into safety cases



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## **Organizational Safety Challenges**

- Significant pressure to deploy
  - Flurry of empty driver seat demos in 2020
  - Can teams take the time needed for safety?

#### Industry transparency needed

- Safety collaboration rather than competition
- Public trust in face of an adverse news event

#### Ensuring robust safety cultures

- Robotics meets automotive engineering
- Silicon Valley culture + automotive culture + no human driver



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https://youtu.be/nhqyrze30bk Yandex demo video, Ann Arbor, Aug 2020

# **Getting To Deployed + Safe**

10% System & Safety Engineering staff

- Resolve open technical safety challenges
- Robust safety culture is crucial

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